# Full-Bore Series Industrial Interchange

PART DESCRIPTION	STANDARD MATERIAL	F HHIFE
Socket Body Socket Sleeve Socket Sleeve Spring Socket Ends Socket Valve Socket Valve Spring	Carbon Steel Carbon Steel Hard Drawn Steel Wire Carbon Steel Carbon Steel Hard Drawn Steel Wire	
Socket Valve Washer Socket Locking Balls	Buna-N Carbon Steel	The Full-Bore Series is a premium automatic- type one-way shutoff coupler that offers a

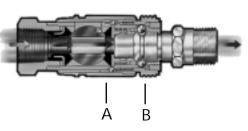
Plug Body

Carbon Steel

#### **Connection - Figure 1**

To connect, simply push the plug into the socket. Actuation of the outer sleeve (A) opens the air passage. As shown here, the socket and the plug are fully engaged and under pressure. The valve — a hollowed nylon ball that rotates in a socket—

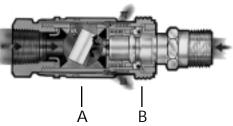
allows straight-through unimpeded air flow from one end of the connection to the other. When the outer sleeve (A) is nearest the plug, the valve is in the "ON" position.



#### Shutoff/Disconnection - Figure 2

When the outer sleeve (A) is moved away from the plug, the valve is rotated to the "OFF" position, shutting off the air

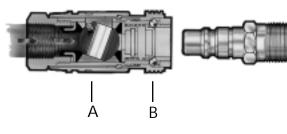
supply, and all downstream air is safely vented to atmosphere. The plug is still locked in and cannot be pulled out as long as the front sleeve (B) remains in place.



#### Full Disconnection - Figure 3

Pull back on sleeve B and the plug is automatically

released. The action is quick and easy, completely eliminating hazardous hose whip and shock.





Built-in sleeve valve and unique straight-through air passage for maximum air flow.

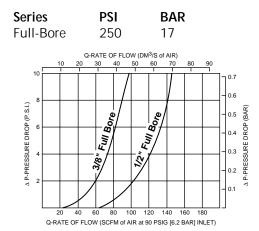
The Full-Bore Series is a premium automatictype one-way shutoff coupler that offers a pressure-relieving feature that fully vents dowstream air, making connection/disconnection fast and easy, and reducing hose whip. The unique straight-through design eliminates restrictive springs and poppet valves, allowing unimpeded air flow. Since two sleeves must be actuated in sequence to bleed off back pressure and release the connector, accidental uncoupling is virtually eliminated. The Full-Bore Series is available in 3/8" and 1/2" capacities.

#### Features

- Average Flow: 3/8" = 95 cfm 1/2" = 150 cfm at 90 PSIG (6.2 BAR) inlet 10 PSIG (0.69 BAR) pressure drop
- Temperature Range: -40°F to 200°F (-40°C to 93°C)
- Maximum Inlet Pressure: 250 PSIG (17 BAR)

# **Operating Pressure**

Series



# 3/8" Full-Bore Series - Any 3/8" Socket will work with any 3/8" Plug

#### Male End Connections

23203-013

23203-014

### SOCKET

**Body Size** 3/8" 3/8"

**PLUG** 

Part No. Steel Thread Size 3/8" NPT 1/2" NPT



Body Size	Part No. Steel	Male End Connections
3/8″	40	1/4" NPT
3/8″	43	3/8″ NPT
3/8″	44	1/2" NPT

## **Female End Connections**

## SOCKET

Body Size 3/8″ 3/8"

Part No. Steel Thread Size 23203-300 3/8" NPT 23203-004 1/2" NPT



# **PLUG**

**Body Size** Part No. Steel **Female End Connections** 3/8" 41 1/4" NPT 3/8" 43 3/8" NPT

# Hose Stem End Connections

Part No. Steel

23203-024

23203-025

# SOCKET

**Body Size** 3/8" 3/8"

Hose I.D. 3/8" 1/2"



**Body Size** 3/8" 3/8"



# 1/2" Full-Bore Series - Any 1/2" Socket will work with any 1/2" Plug

## Male End Connections

#### SOCKET

**Body Size** 1/2" 1/2"

Part No. Steel Thread Size 23204-014 23204-015



1/2" NPT

## PLUG

Part No. Steel Body Size 1/2" 1/2"

52 54

3/8" NPT 1/2" NPT

Male End Connections



## **Female End Connections**

#### SOCKET

**Body Size** 1/2" 1/2"

Part No. Steel **Thread Size** 23204-400 1/2" NPT 3/4" NPT 23204-005



### **PLUG**

Body Size Part No. Steel 1/2" 53 1/2" 55

**Female End Connections** 3/8" NPT 1/2" NPT

# Hose Stem End Connections

23204-025

23204-026

Part No. Steel

60

#### SOCKET

**Body Size** 1/2" 1/2"

Part No. Steel Hose I.D. 1/2"





PLUG

**Body Size** 1/2"

Hose I.D. 1/2"



